

5/22  
DART AEROSPACE LTD

Work Order:

22999

Description: Latch plate

Part Number:

D2621

Drawing: D2621 Rev.B

Qty:

30 29

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	SD	05.04.13	30
2	METAL	Material: 5052-H32 or 6061-T6 or 2024-T3 0.040" thick Blank size: 4.000" x 2.130"	SD	05.05.26	30
3	CNC MILLING	Machine as per folio D2621 Batch M6335	SD	05.05.26	30
4	QC	Inspect Level 2	SD	05.05.26	30
5	QC	Inspect Level 8	SD	05.05.26	30
6	METAL	Deburr	FF	05.05.26	30
7	QC	Inspect Level 5	FF	05/05/30	30
8	FINISHING	Chemical conversion coat per QSI 005 4.1	2	05.05.30	29
9	FINISHING	Powder coat black sandtex (4.3.5.7) per QSI 005 4.3	FF	05.06.07	29
10	QC	Inspect Level 3	FC	02.06.22	29
11	STORES	Identify and stock	ML	05.06.22	29
12	EXPEDITING	Close W/O Cost / part: 3,07545 05/06/24 (29) 3.14	CD	05/06/23	29
			SD	05.06.30	29

Rev	Date	Change	Revised By	Approved
A	97.01.07			JB
B	00.06.26	Re-format	EC	
C	02.02.28	Added inspection level 8 and level 5	SM	

RELEASED

02/02/28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05-05-30	7	One part missing. count is 29. from which step part went missing is unknown	<i>[Signature]</i> 05-05-30	1 part is found. destroy	<i>[Signature]</i> 05-05-30	<i>[Signature]</i> 05-05-30	<i>[Signature]</i> 05-05-30	<i>[Signature]</i> 05-05-30

Part No: D2621 PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: *[Signature]* Date: 05/06/30

NOTE: Date & initial all entries

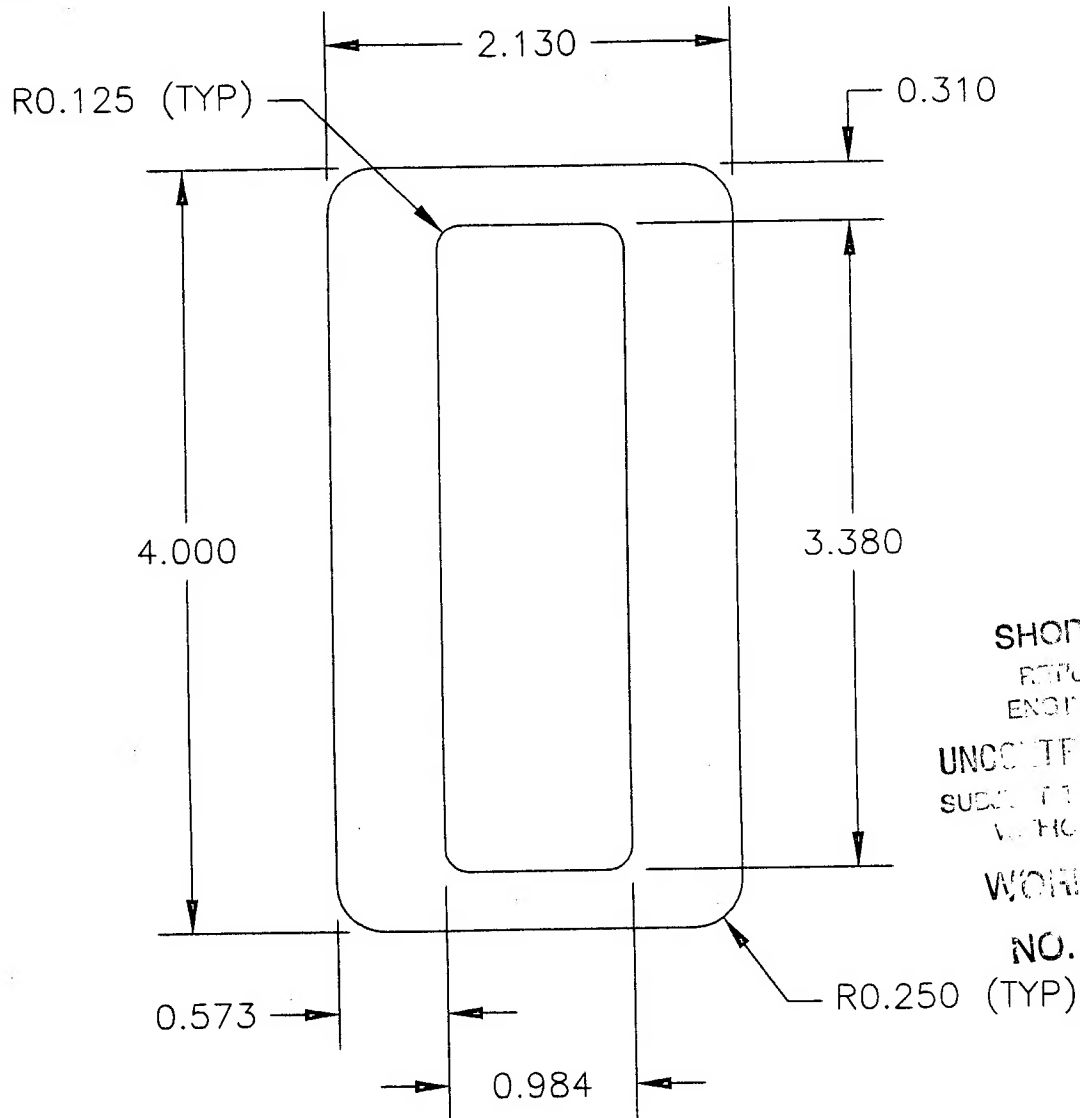
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_





DESIGN BW	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2621	REV. B SHEET 1 OF 1
DATE 00.06.01		TITLE LATCH PLATE	SCALE 1:1
A	96.08.15	NEW ISSUE	
B	00.06.01	ADDED FINISH; R0.125 WAS R0.118	

RELEASED  
00.06.05 [Signature]



SHOT COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUSCEPTIBLE TO  
VARIATION  
WORK ORDER  
NO. 22999

MATERIAL: 5052-H32 (QQ-A-250/8) OR 6061-T6 (QQ-A-250/11) OR 2024-T3  
(QQ-A-250/4) 0.040 THICK  
FINISH: CHEMICAL CONVERSION COAT PER DART 005 4.1  
POWDER COAT BLACK SANDTEX (REF. 4.3.5.7) PER DART QSI 4.3  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Apr 12, 2005  
02:25 pm

Work Order No : 0022999  
Project Name : D2621  
Project For : WK522  
Work Order Type : Main  
Main WO Number :  
House Part Number : D2621  
Description : Latch Plate  
Manufactured : Yes  
Amount Req'd : 30  
Amount Done : 0  
Start Date : 04-12-05  
Est Finish Date : 05-30-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00